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UNIVERSITY OF APPLIED SCIENCES

Institute of Process Technology,  
Process Automation and  
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# *A Dynamic Simulation in Consideration of Uncertainties - Model Example of Flow Boiling*

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STUDIERN\_OHNE\_GRENZEN

The research project is funded by



Europa fördert Sachsen.  
**ESF**  
Europäischer Sozialfonds

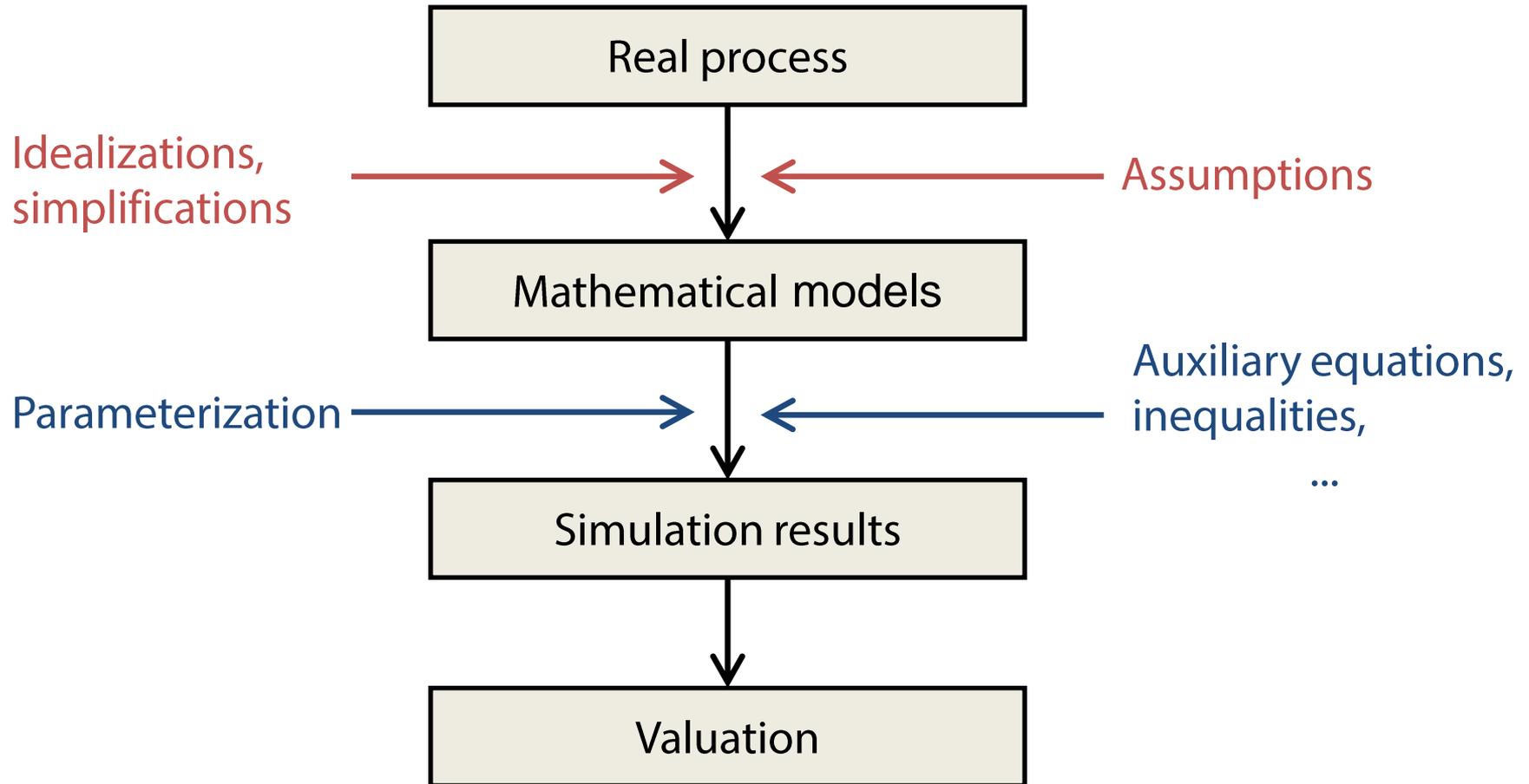




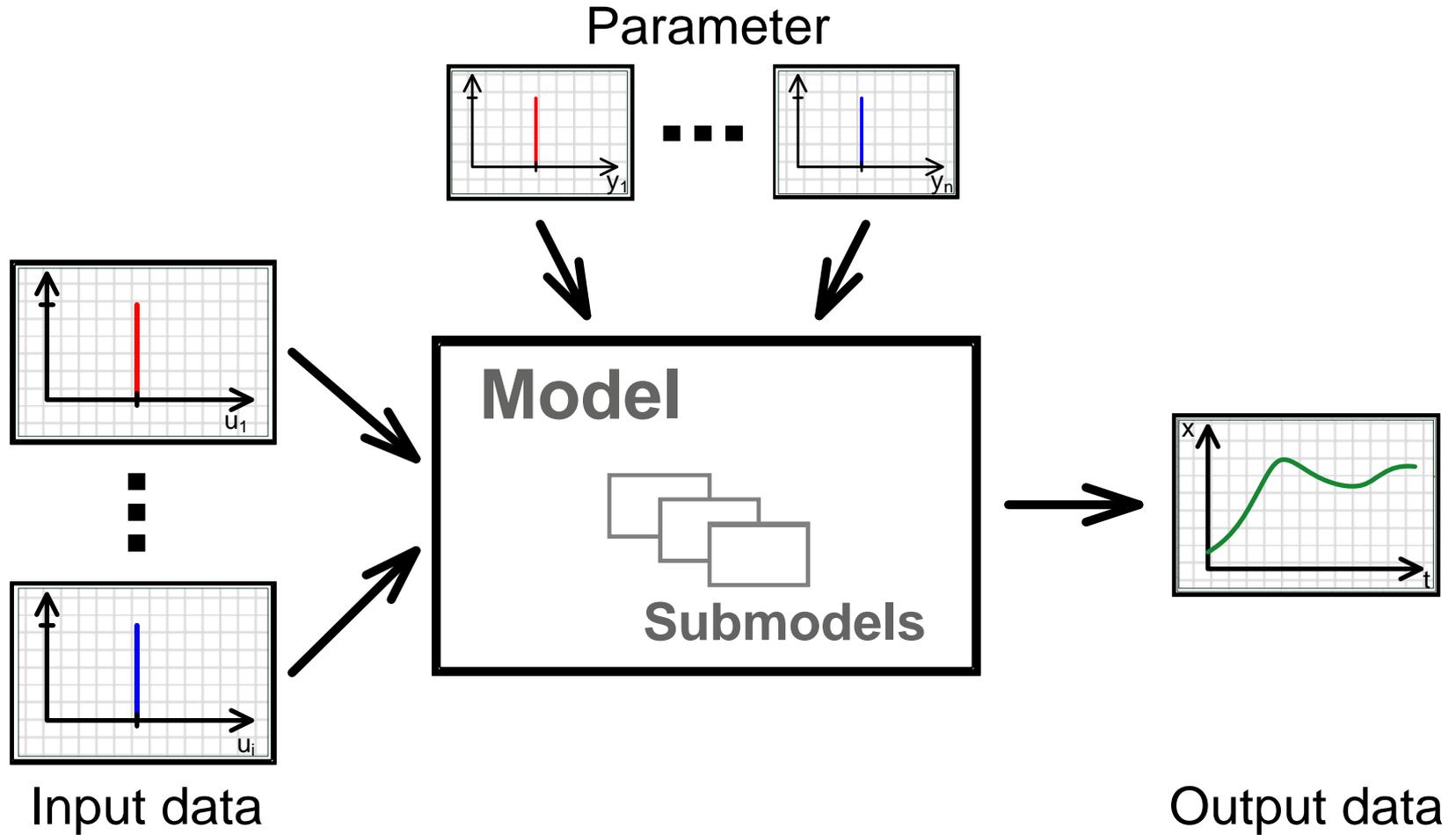
1. Introduction
2. Mathematical description of the boiling process
3. Modeling of transitions between the different boiling stages
4. Modeling of a flow boiling example
5. Further work



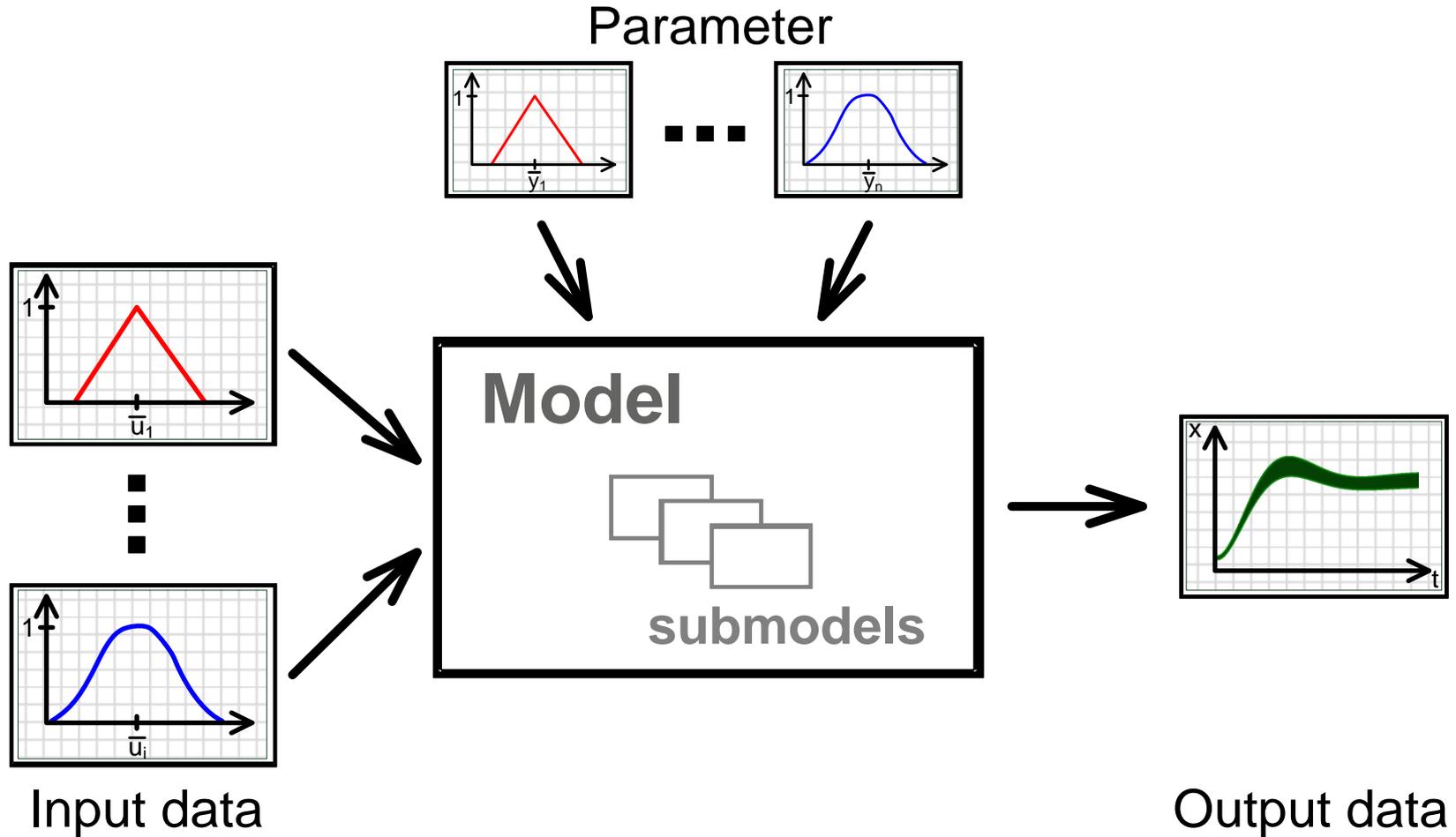
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**Fig.1: Analytical approach to modeling [8]**



*Fig.2: Model with precise input data*



*Fig.3: Model with fuzzy input data*

## Uncertainty

### Classification of uncertainty

Parameter uncertainty

(- natural, unpredictable variation  
- lack of knowledge)

Model uncertainty

(lack of knowledge)

### Sources of uncertainty

Aleatory uncertainty

(natural, unpredictable variation)

Epistemic Uncertainty

(lack of knowledge)

### Types of uncertainty

Stochastic uncertainty

(Measurement data)

non-stochastic uncertainty

(experts)

## Three possibilities to describe uncertainty mathematically:

Probability densities

Probability measure

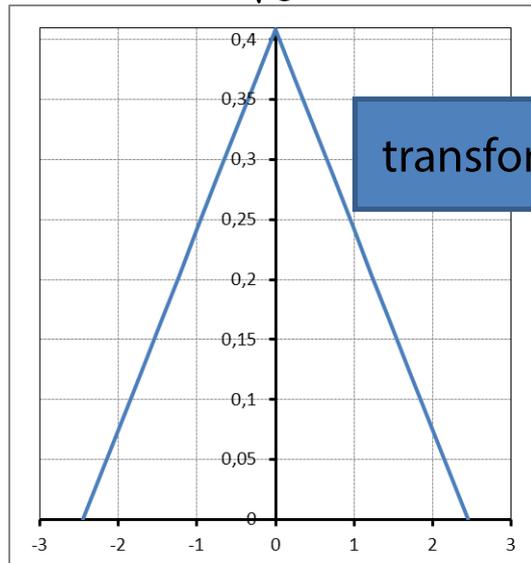
Fuzzy sets  
(fuzzy set theory)

Possibility measure  
(expressed by membership  
function)

Intervals

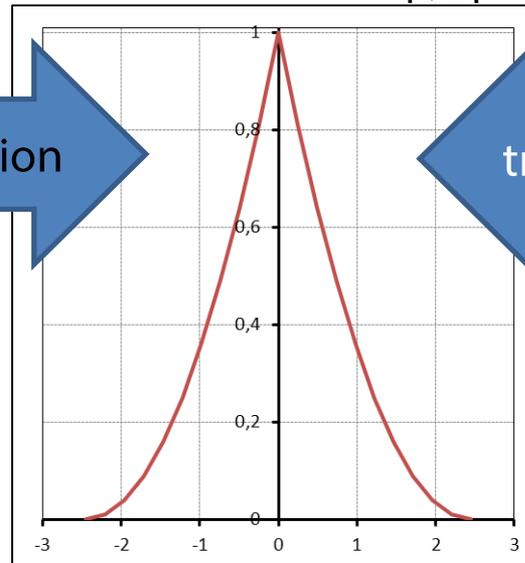
Intervals

$$p(x) = \frac{1}{\sqrt{6}} - \left| \frac{x}{6} \right|$$



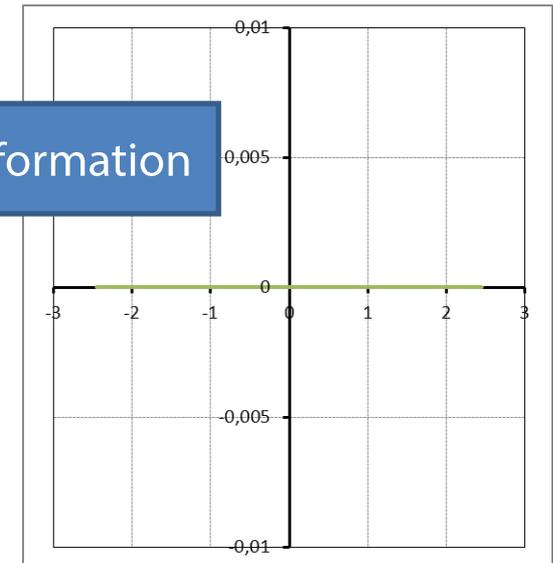
transformation

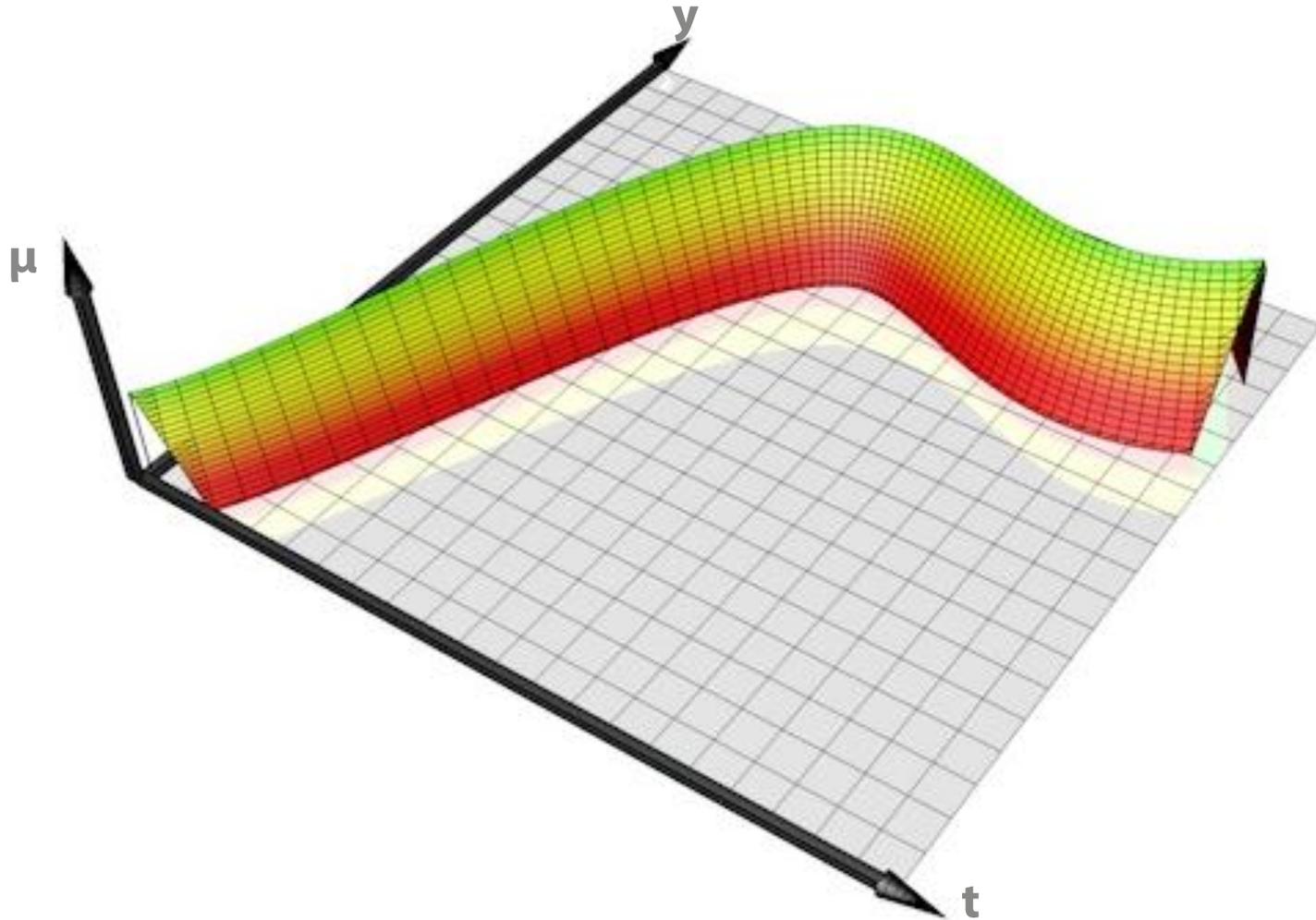
$$\mu(x) = 1 + \frac{x^2}{6} - 2 \left| \frac{x}{\sqrt{6}} \right|$$



transformation

$$[-\sqrt{6}, +\sqrt{6}]$$



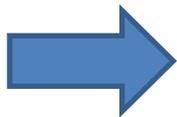


**Fig.4: Temporal course of an output variable, qualitatively distributed in terms of possibility**

## Motivation:

1. Certainty about the uncertainty
2. How reliable are the results?
3. How is the impact of uncertainty on the results?

## Objective:



Integration and development of methods and procedures in the simulation system "DynStar" to take account of uncertainty / fuzziness and their propagation in nonlinear dynamic models



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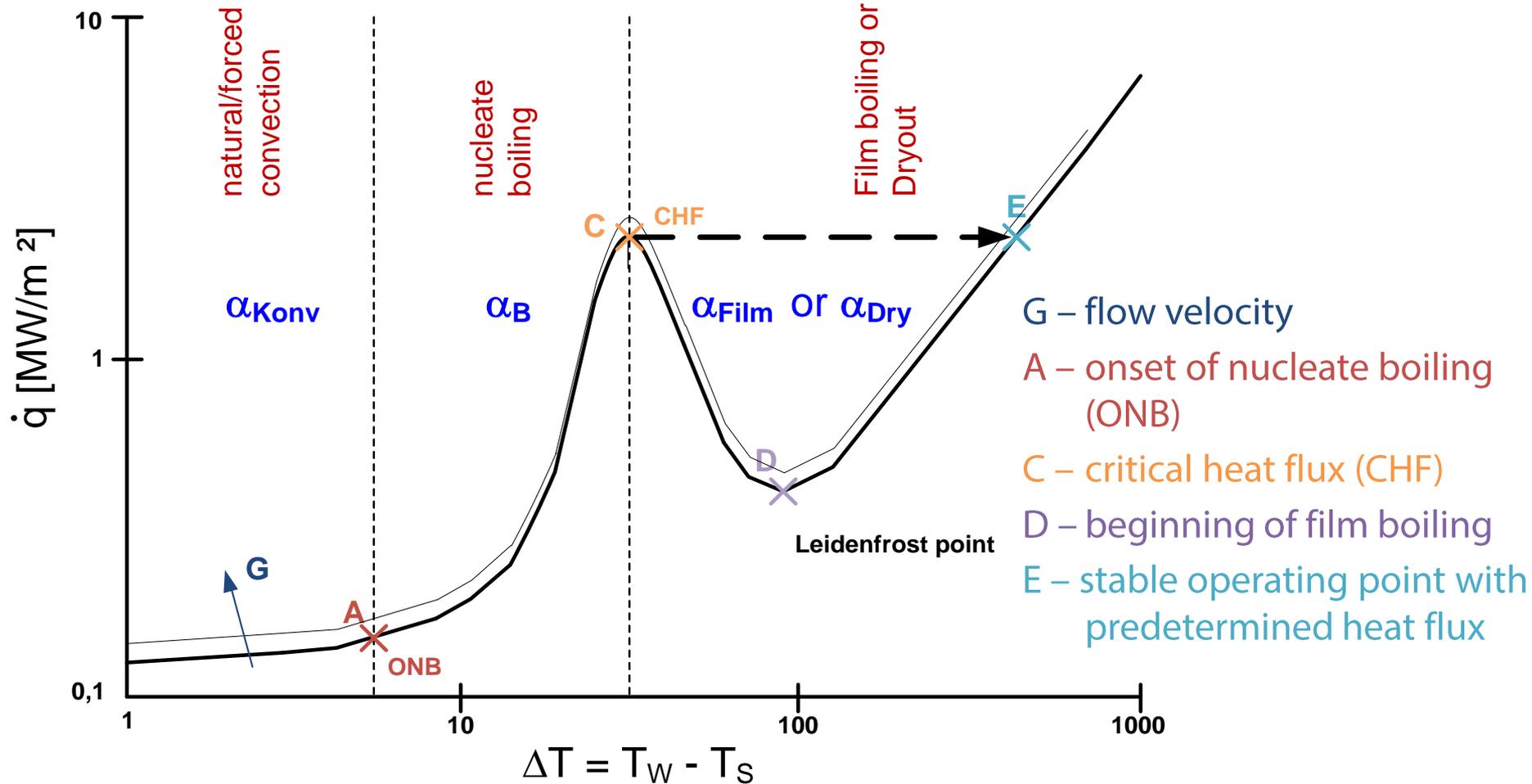


Fig.5: Explanation of the boiling stages based on the boiling curve of Nukiyama [Maurus]

Forced convection  $\alpha_{Konv}$

$$\alpha_{Konv} = f_1(p, \dot{M}, d)$$

Depending on:

- pressure,
- mass flow,
- tube inner diameter

Nucleate boiling  $\alpha_B$

$$\alpha_B = f_2(p, d, \dot{q})$$

Depending on:

- pressure
- heat flux,
- tube inner diameter

Film boiling  $\alpha_F$

$$\alpha_F = f_3(p, h, T_W, d)$$

Depending on :

- pressure,
- wall temperature,
- tube inner diameter
- enthalpy (vapor content)

Dryout  $\alpha_{Dry}$

$$\alpha_{Dry} = f_4(p, h, \dot{M}, d)$$

Depending on :

- pressure,
- mass flow,
- tube inner diameter
- enthalpy (vapor content)



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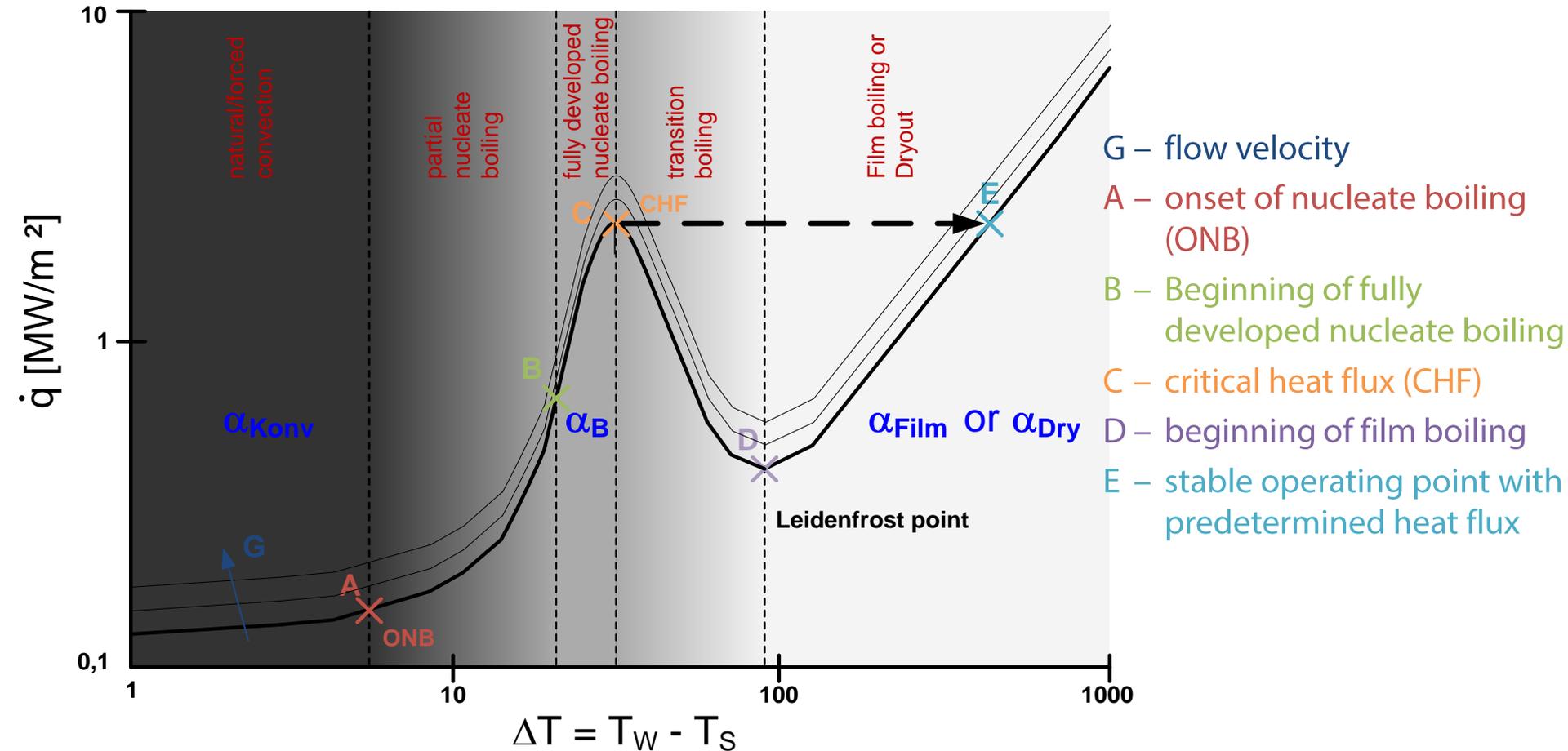


Fig.6: Explanation of the boiling stages based on the boiling curve of Nukiyama [Maurus] with smooth transitions

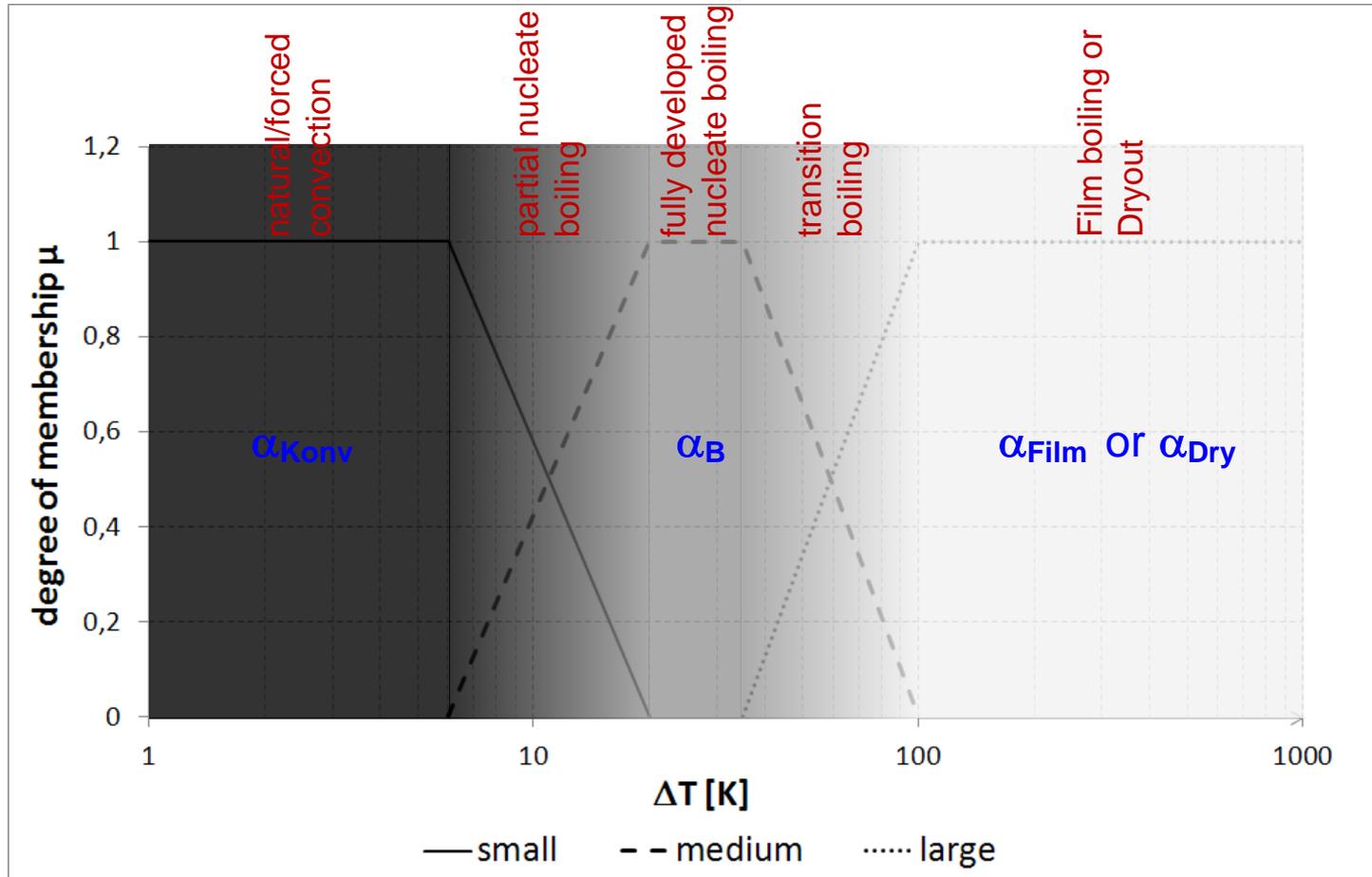
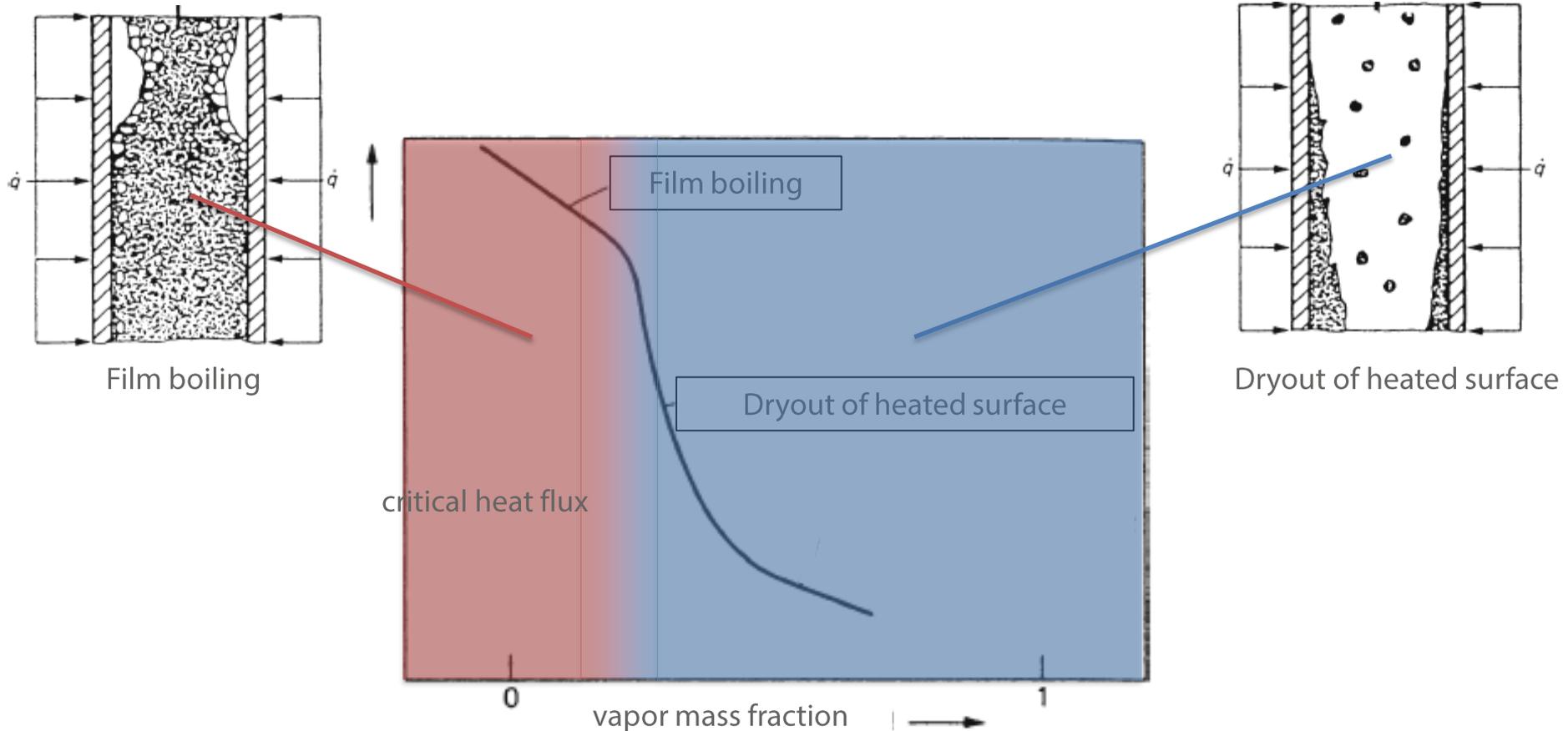


Fig.7: Linguistic variable "wall superheat  $\Delta T$ "

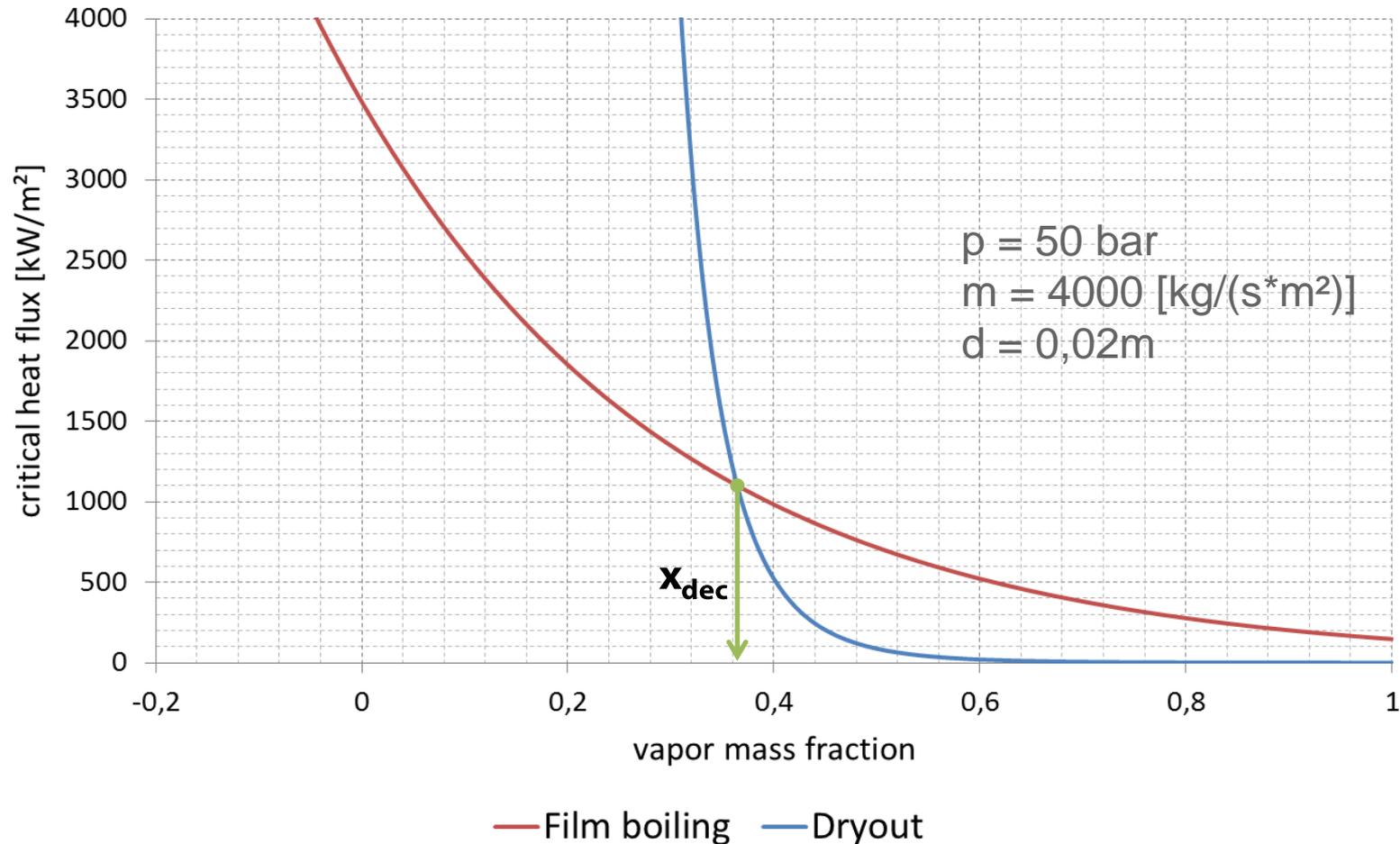
## Which of the boiling crisis mechanisms is working?



**Fig.8: Typical relationship between the critical heat flux and the vapor mass fraction<sup>1</sup>**

<sup>1</sup> VDI Heat Atlas section H3.5

# Modeling of transitions between the different boiling stages



**Fig.9: Critical heat flux as a function calculated from the vapor mass fraction according to VDI-heat atlas**

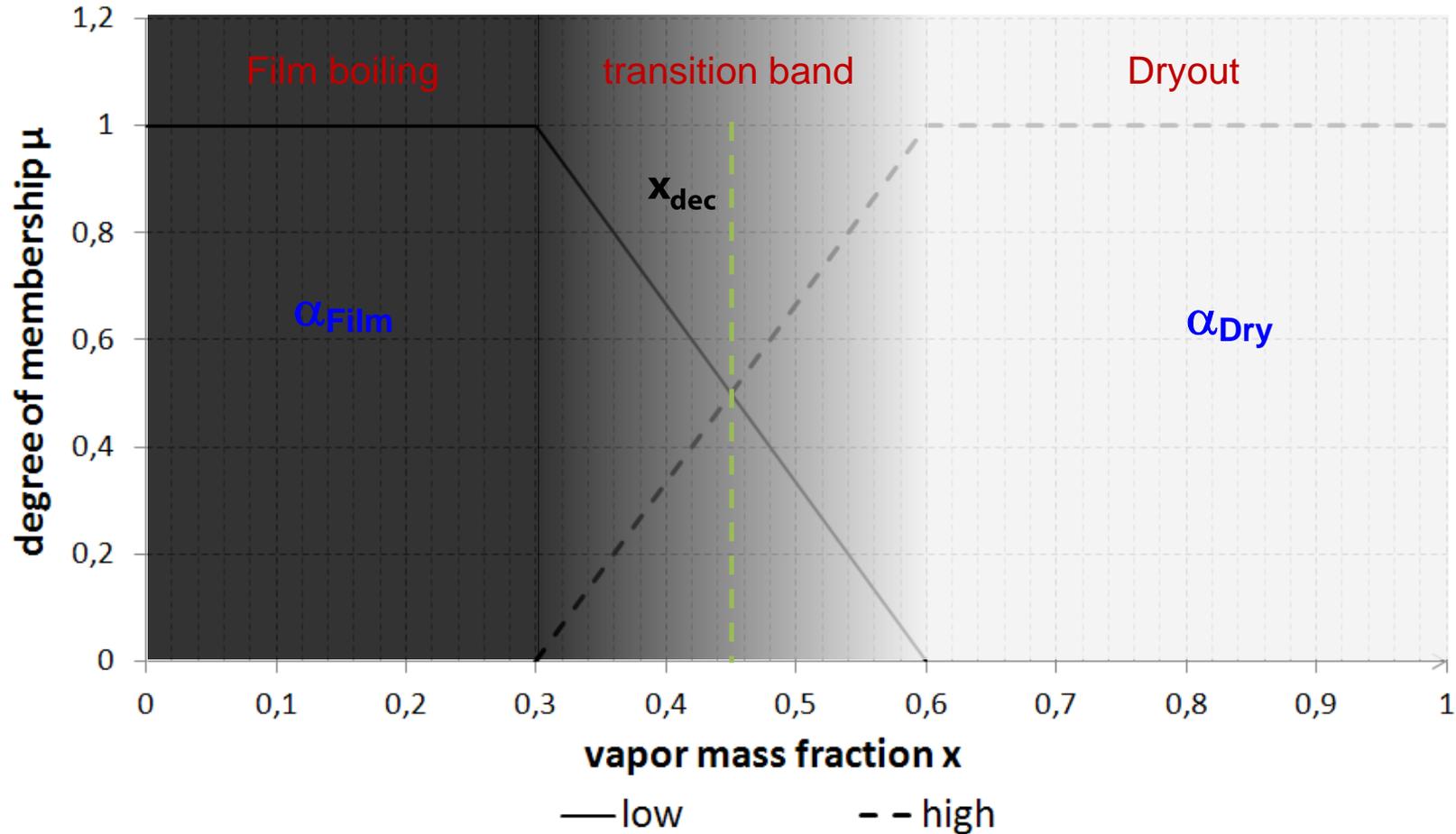


Fig.10: Linguistic variable „vapor mass fraction“

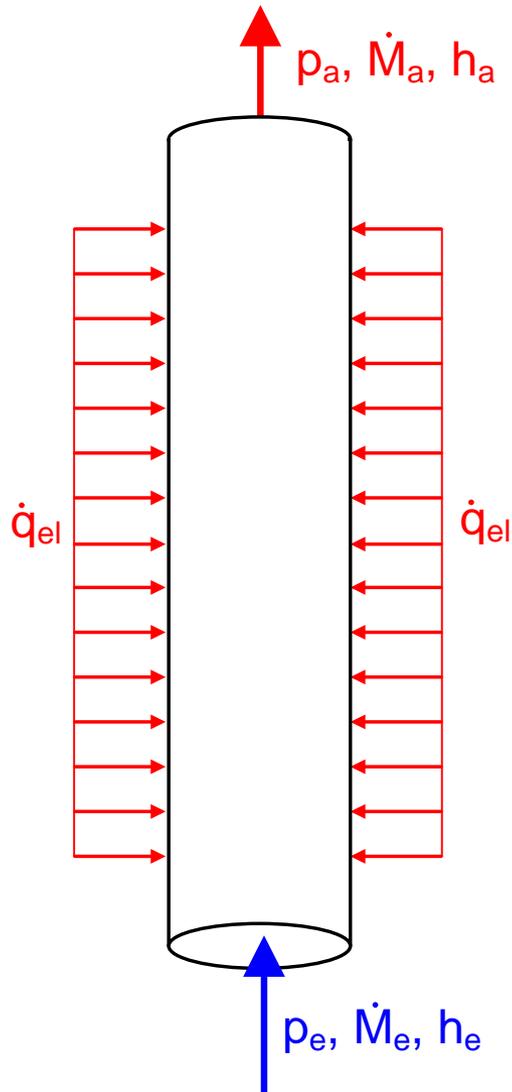
## Rule base

- if  $\Delta T = \text{„small“}$  then  $\alpha = \text{Forced convection } (\alpha_{\text{Konv}})$
- if  $\Delta T = \text{„medium“}$  then  $\alpha = \text{Nucleate boiling } (\alpha_{\text{B}})$
- if  $\Delta T = \text{„large“}$  and  $\dot{x} = \text{low}$  then  $\alpha = \text{Film boiling } (\alpha_{\text{F}})$
- if  $\Delta T = \text{„large“}$  and  $\dot{x} = \text{high}$  then  $\alpha = \text{Dryout } (\alpha_{\text{Dry}})$

Resulting heat transfer coefficient  $\alpha \rightarrow$  Aggregation of single rules



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$p_e, p_a$  - inlet, outlet pressure

$\dot{M}_e, \dot{M}_a$  - inlet, outlet mass flow

$h_e, h_a$  - Specific inlet, outlet enthalpy

$m_W$  - Tube mass

$c_W$  - Specific heat capacity of the wall

$m$  - Mass of water inside the tube

$T_W$  - Wall temperature

$\dot{q}_{el}$  - electrical heat flux

## Model equations

Medium heat balance:

$$h_a \cdot \dot{M}_e + m \cdot \frac{dh_a}{dt} = \dot{M}_e \cdot h_e + \dot{q}_D(T_W, h_a)$$

Energy balance of tube:

$$m_W \cdot c_W \cdot \frac{dT_W(t)}{dt} = \dot{q}_{el} - \dot{q}_D(T_W, h_a)$$

Mechanical energy balance:

$$p_e - p_a(m, h_a) = k_1 \cdot \dot{M}_a^2 + k_2 \cdot \frac{d\dot{M}_a}{dt}$$

Mass balance:

$$\dot{M}_e - \dot{M}_a(t) = \frac{dm}{dt}$$

Unknown functions:

$$T_W(t), \quad h_a(t), \quad \dot{M}_a(t), \quad m(t)$$

Auxiliary equations:

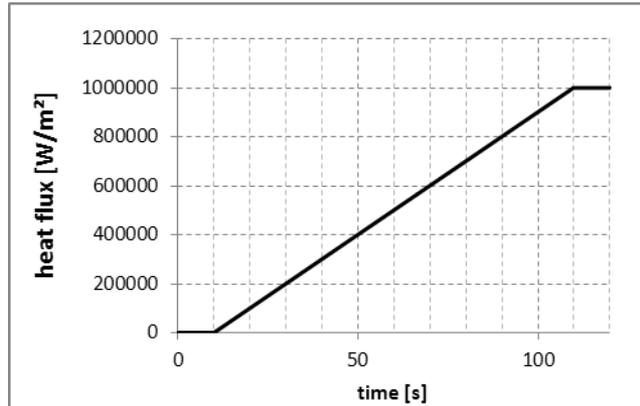
$$\varrho = \frac{m}{V}$$

$$p_a = f(\varrho, h_a) = \tilde{f}(m, h_a)$$

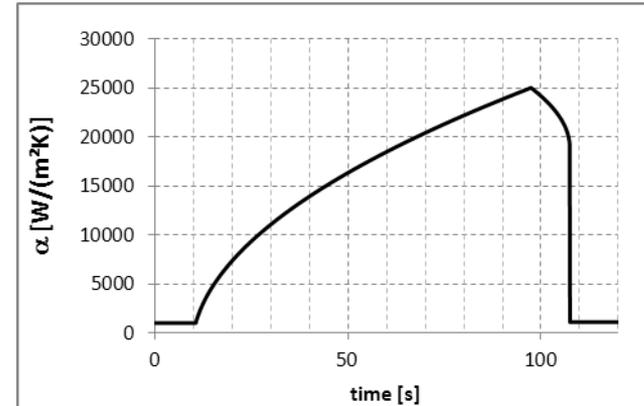
$$\dot{x}_a = f(p_a, h_a)$$

$$\dot{q}_D(T_W, h_a) = \alpha(T_W, h_a, \dot{M}_a, p_a, d, \dot{q}_{el}) \cdot (T_W(t) - T_S(p_a))$$

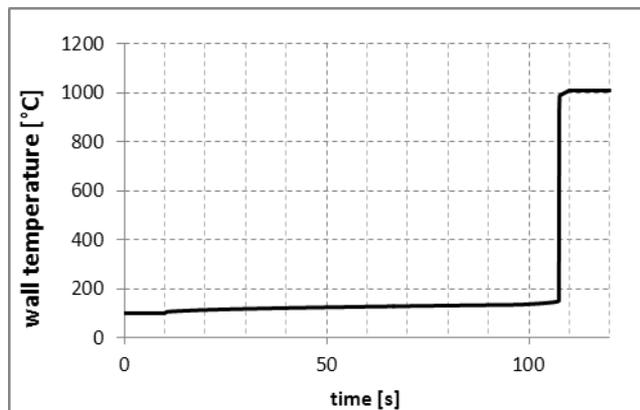
## Preliminary results:



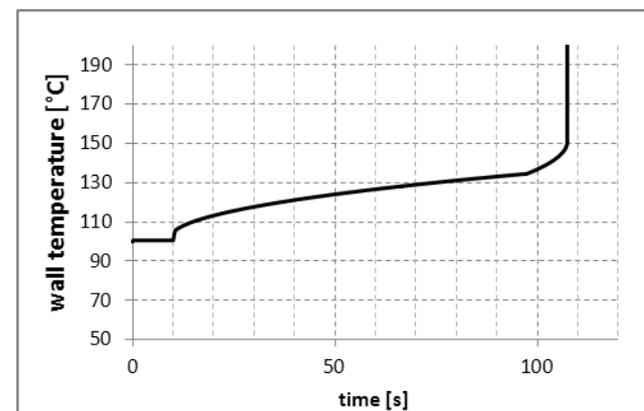
Temporal course of the prescribed heat flux



Qualitative trend of the heat transfer coefficient  $\alpha$



Qualitative temporal course of the wall temperature, overview



zoomed



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### To do:

- Implementation in a computer algebra system
    - process model
    - Takagi-Sugeno-Fuzzy-Model (2 linguistic variables, rule base)
  - Dynamic Simulation
  - Uncertainty analysis for interesting parameters
  - Dynamic simulation with model and parameter uncertainties
  - Evaluation
- Integration of the methods in DynStar
- Implementation of the mathematical framework (transformation, fuzzy differential equations)
  - Concept development for the program implementation

# Thank you for your time and interest!

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